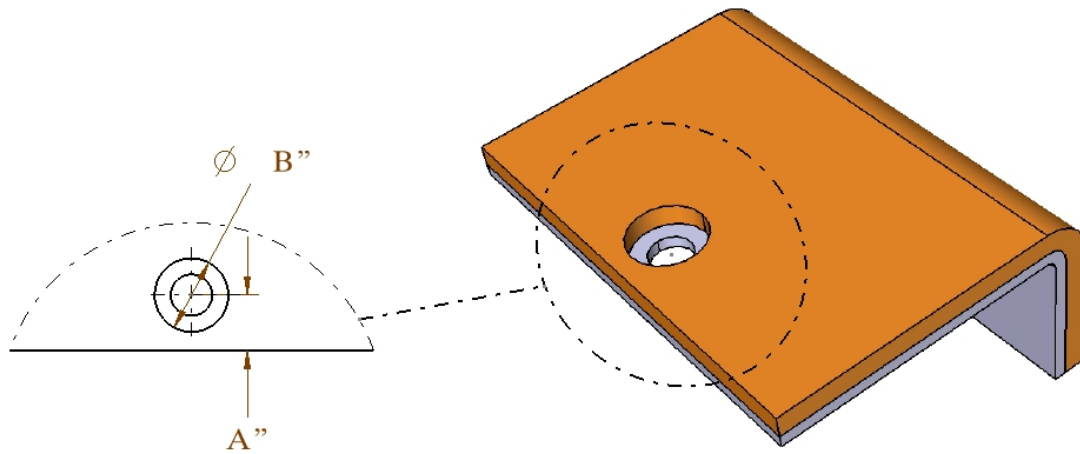


Counterbore Diameter Size Guidelines



Orange Vinyl	
Counterbore (inches)	Minimum Distance from Edge (inches)
0.375	0.31
0.437	0.34
0.500	0.38
0.562	0.41
0.625	0.44
0.687	0.47
0.750	0.50
0.812	0.53
0.875	0.56
0.937	0.60
1.000	0.63
Counterbore (mm)	Minimum Distance from Edge (mm)
10	13.5
12	15.5
14	17.5
16	19.5
18	21.5
20	23.5
24	27.5
30	33.5

Blue Foam or Twincoat	
Counterbore (inches)	Minimum Distance from Edge (inches)
0.375	0.38
0.437	0.41
0.500	0.44
0.562	0.47
0.625	0.50
0.687	0.53
0.750	0.56
0.812	0.60
0.875	0.63
0.937	0.66
1.000	0.69
Counterbore (mm)	Minimum Distance from Edge (mm)
10	15
12	17
14	19
16	21
18	23
20	25
24	29
30	35

Blue Foam or Twincoat with bends	
Counterbore (inches)	Minimum Distance from Edge (inches)
0.375	0.44
0.437	0.47
0.500	0.50
0.562	0.53
0.625	0.56
0.687	0.60
0.750	0.63
0.812	0.66
0.875	0.69
0.937	0.72
1.000	0.75
Counterbore (mm)	Minimum Distance from Edge (mm)
10	16.5
12	18.5
14	20.5
16	22.5
18	24.5
20	26.5
24	30.5
30	36.5